



ITEM NO. 113,114 TO BE WELDED INSIDE THE TUBE

PARTS LIST				
ITEM QTY	DESCRIPTION	PART NUMBER	LENGTH	
1	TELE BOX/24	DN 30 x 40 x 4.0000000007	750 mm	
2	TELE BOX/24	DN 30 x 40 x 4.0000000007	750 mm	
3	TELE BOX/24	DN 30 x 40 x 4.0000000007	821 mm	
4	TELE BOX/24	DN 30 x 40 x 4.0000000005	240 mm	
5	TELE BOX/24	DN 30 x 40 x 4.0000000005	856 mm	
6	TELE BOX/24	DN 30 x 40 x 4.0000000005	1592 mm	
7	TELE BOX/24	DN 30 x 40 x 4.0000000005	1540 mm	
8	TELE BOX/24	DN 30 x 40 x 4.0000000011	906 mm	
9	TELE BOX/24	DN 30 x 40 x 4.0000000012	870 mm	
10	TELE BOX/24	DN 30 x 40 x 4.0000000011	830 mm	
11	TELE BOX/24	DN 30 x 40 x 4.0000000015	568 mm	
12	TELE BOX/24	DN 30 x 40 x 4.0000000025	560 mm	
13	TELE BOX/24	DN 30 x 40 x 4.0000000028	1326 mm	
14	TELE BOX/24	DN 30 x 40 x 4.0000000031	1333 mm	
15	TELE BOX/24	DN 30 x 40 x 4.0000000031	1362 mm	
16	TELE BOX/24	DN 30 x 40 x 4.0000000032	1368 mm	
17	TELE BOX/24	DN 30 x 40 x 4.0000000035	1368 mm	
18	TELE BOX/24	DN 30 x 40 x 4.0000000035	1368 mm	
19	TELE BOX/24	DN 30 x 40 x 4.0000000035	1368 mm	
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39	TELE BOX/24	DN 30 x 40 x 4.0000000035	1368 mm	
40	TELE BOX/24	DN 30 x 40 x 4.0000000035	1368 mm	
41	STIFFENER PLATE 50x70x2	SHEET : 50x70x2	430 mm	
42	TELE BOX/24	DN 30x40x4.0000000066	430 mm	
43	TELE BOX/24	DN 30x40x4.0000000072	430 mm	
44	TELE BOX/24	DN 30x40x4.0000000072	890 mm	
45	TELE BOX/24	DN 30x40x4.0000000072	890 mm	
46	TELE BOX/24	DN 30x40x4.0000000072	890 mm	
47	WEID DOCKING 1/4" BSP	LESSON: 32-weldercode-module	91 mm	
48	PEE 04x3.3	LESSON: 32-weldercode-module	91 mm	
49	RENDER 1/2" SU x 1" BSP	LESSON: 32-weldercode-module	91 mm	
50	TELE BOX/24	LESSON: 32-weldercode-module	91 mm	
51	PLATE 70x32x5	PLATE : watercode-module	1056 mm	
52	PLATE 70x32x5	PLATE : watercode-module	1056 mm	
53	PLATE 70x32x5	PLATE : watercode-module	1056 mm	
54	PLATE 70x32x5	PLATE : watercode-module	1056 mm	
55	PLATE 70x32x5	PLATE : watercode-module	1056 mm	
56	TELE BOX/24	LESSON: 32-weldercode-module	121 mm	
57	TELE BOX/24	LESSON: 32-weldercode-module	121 mm	
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253	TELE BOX/2			

[illegible]NAME OF CUSTOMER/PROJECT

NAME	SIGN.	DATE
SURENDRA		18.4.17
ASHWATH		19.2.17
CDD		20.2.17

DEPT. T.E. CODE	FOR UNSPECIFIED- TOLERANCES REFER ED 0230499	SCALE  NTS	WEIGHT(KG)	APPROD	DEVANAND	20.2.11
					ITEM NO.	NO. OF NODS ITEM VMS

TITLE	DRAWING NO.	REV.
FRAME-FOR-9-MODULES P CONVERTED	06680800028	03

POWERIER	SHEET NO. 01	NO. OF SHEETS 03
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Category	A0 Size
10	8.5
11	9.5
12	9.0

INVENTORY NO.	SIGN & DATE	REF. DRG.NO. 388018.1043_R13
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82000808990

ON SHIPWAY

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Technical drawing of a power module frame, showing 34 items (ITEM 1 to ITEM 34) with dimensions and assembly notes. The drawing is a top-down view of the frame, with dimensions in millimeters (mm) and degrees (°).

Key dimensions and features include:

- Overall dimensions: 1966 mm (width) x 1606 mm (height).
- Item 1: 1966 mm x 1606 mm, 45° chamfer.
- Item 2: 750 mm x 40 mm, 45° chamfer.
- Item 3: 821 mm x 40 mm, 45° chamfer.
- Item 4: 240 mm x 40 mm, 45° chamfer.
- Item 5: 866 mm x 40 mm, 45° chamfer.
- Item 6: 1040 mm x 40 mm, 45° chamfer.
- Item 7: 920 mm x 40 mm, 45° chamfer.
- Item 8: 1040 mm x 40 mm, 45° chamfer.
- Item 9: 906 mm x 40 mm, 45° chamfer.
- Item 10: 240 mm x 40 mm, 45° chamfer.
- Item 11: 670 mm x 40 mm, 45° chamfer.
- Item 12: 1582 mm x 40 mm, 45° chamfer.
- Item 13: 630 mm x 40 mm, 45° chamfer.
- Item 14: 568 mm x 40 mm, 45° chamfer.
- Item 15: 1582 mm x 40 mm, 45° chamfer.
- Item 16: 1186 mm x 40 mm, 45° chamfer.
- Item 17: 1926 mm x 40 mm, 45° chamfer.
- Item 18: 688 mm x 40 mm, 45° chamfer.
- Item 19: 568 mm x 40 mm, 45° chamfer.
- Item 20: 1582 mm x 40 mm, 45° chamfer.
- Item 21: 568 mm x 40 mm, 45° chamfer.
- Item 22: 568 mm x 40 mm, 45° chamfer.
- Item 23: 568 mm x 40 mm, 45° chamfer.
- Item 24: 568 mm x 40 mm, 45° chamfer.
- Item 25: 568 mm x 40 mm, 45° chamfer.
- Item 26: 1061 mm x 40 mm, 45° chamfer.
- Item 27: 688 mm x 40 mm, 45° chamfer.
- Item 28: 1966 mm x 40 mm, 45° chamfer.
- Item 29: 1040 mm x 40 mm, 45° chamfer.
- Item 30: 568 mm x 40 mm, 45° chamfer.
- Item 31: 1582 mm x 40 mm, 45° chamfer.
- Item 32: 946 mm x 40 mm, 45° chamfer.
- Item 33: 568 mm x 40 mm, 45° chamfer.
- Item 34: 568 mm x 40 mm, 45° chamfer.

Assembly notes and specifications:

- Material: Stainless Steel 1.4301
- NOTE: DRG. SHOULD BE READ IN THIRD ANGLE PROJECTION
- ITEM NO. 117.7.118 MODIFIED AS PER SHOP FEEDBACK
- ITEM NO. 117.7.118 MODIFIED AS PER SHOP FEEDBACK
- ITEM NO. 117.7.118 MODIFIED AS PER SHOP FEEDBACK

Members:

- POWER MODULE FRAME
- MEMBERS
- 06680800028

		BHAAT HEAVY ELECTRICALS, LIMITED. ELECTRONICS DIVISION, BHANGALONE.	
REF. NO. 445	FOR UNSPECIFIED- TOLERANCES REFER TO 0200499		SCALE N.T.S.
MEMBERS		WEIGHT (G)	
POWER MODULE FRAME			
DRAWING NO. 06680800028		ITEM NO. 20.2.17	
SHEET NO. 02	NO. OF SHEETS 03	REF. TO ASSY. JOB.	
10	11	12	A0 SIZE

